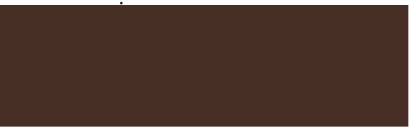
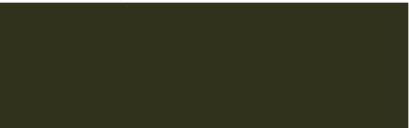


NUCOR STANDARD PANEL PAINT SYSTEMS

NUCOR SILICONIZED POLYESTER



BURNISHED SLATE (BS)
 .31 Reflectance (R)
 .86 Initial Emittance (IE)
 32 Solar Reflectance Index (SRI)



EVERGREEN (EG)
 .26 Reflectance (R)
 .86 Initial Emittance (IE)
 25 Solar Reflectance Index (SRI)



AZTEC BLUE (AB)
 .25 Reflectance (R)
 .86 Initial Emittance (IE)
 24 Solar Reflectance Index (SRI)



BRICK RED (BR)
 .32 Reflectance (R)
 .83 Initial Emittance (IE)
 32 Solar Reflectance Index (SRI)



SAGEBRUSH TAN (SB)
 .47 Reflectance (R)
 .85 Initial Emittance (IE)
 53 Solar Reflectance Index (SRI)




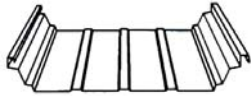
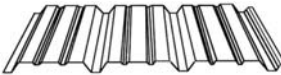

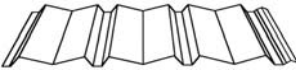
FOX GRAY (FG)
 .43 Reflectance (R)
 .85 Initial Emittance (IE)
 47 Solar Reflectance Index (SRI)



LIGHTSTONE (LS)
 .59 Reflectance (R)
 .87 Initial Emittance (IE)
 70 Solar Reflectance Index (SRI)



POLAR WHITE (PW)
 .66 Reflectance (R)
 .86 Initial Emittance (IE)
 79 Solar Reflectance Index (SRI)

Wall	Roof
<p>NUCOR "CLASSIC WALL"TM</p>  <p>36" Panel Coverage / 26 Gauge</p>	<p>NUCOR "CFR"TM</p>  <p>24" Panel Coverage / 24 Gauge</p>
<p>NUCOR "RC PANEL"TM (Reverse Classic)</p>  <p>36" Panel Coverage / 26 Gauge</p>	<p>NUCOR "CLASSIC ROOF"TM</p>  <p>36" Panel Coverage / 26 Gauge</p>
<p>NUCOR "ACCENT PANEL"TM</p>  <p>36" Panel Coverage / 26 Gauge</p>	

**NOT ALL PANELS ARE AVAILABLE IN ALL COLORS.
 PLEASE SEE THE REVERSE SIDE FOR COLOR AVAILABILITY OF EACH PANEL.**

Colors are representative of colors offered and are **NOT** intended for matching purposes. Exact color match should be made from metal color chip samples.

Base Angle Flash is available in Burnished Slate and Polar White only.

Galvalume[®] Gutters, Rake, and Downspouts are available as an upcharge. Galvalume[®] ratings are .680 Solar Reflectance (R), .10 Thermal Emisivity (E), and 56 Solar Reflectance Index (SRI).

All Standard Silicone Polyester colors shown on this chart feature a 25 year finish warranty. Galvalume[®] panels feature a 25 year finish warranty. See Warranty Guide for specific warranty information.

The term "TBS" on the Nucor Order Document refers to "To Be Selected from Standard Nucor Silicone Polyester Colors" as shown on this chart.

Warranties apply only to the finish coat of exterior mounted panels. Backer side primer colors may vary.

In keeping with a continuing program of product improvement, all information contained herein is subject to change without notice.

* Galvalume[®] is a registered trademark of BIEC International, Inc.



Silicone Polyester Product Availability

25 Year Finish Warranty for Standard Nucor Silicone Polyester Colors.

	Burnished Slate	Evergreen	Aztec Blue	Brick Red	Sagebrush Tan	Fox Gray	Lightstone	Polar White	Galvalume®
Nucor "Classic Wall"™	●	●	●	●	●	●	●	●	●
Nucor "Reverse Classic"™	●	●	●	●	●	●	●	●	●
Nucor "Accent Panel"™	●	●	●	●	●	●	●	●	●
Nucor "CFR"™	□ ▲	□ ▲	□	□	□	□	□	●	●
Nucor "Classic Roof"™	●	●	●	●	●	●	●	●	●
Nucor "VR16 II"™	○	○	○	○	○	○	○	○	●

● Available: Stocked product
 ○ Not Available
 □ Available upon request for an additional charge
 ▲ Stocked product in Waterloo only

TEST	ASTM Test	PERFORMANCE
Mortar Resistance	C-267	No effect
Acid Pollutants	D-1308	
	10% Muriatic Acid, (15 min.)	No effect
	20% Sulphuric Acid, (24 hrs.)	No effect
79% Nitric Acid Vapors, (30 min.)	AAMA 621 / AAMA 605	<5 units color change
Acid Rain Test	Kesternich	10 cycles
	SO ₂ , Cyclic Test	No objectional color change
Alkali Resistance, 10%, 20% Sodium Hydroxide, (1 hr.)	D-1308	No effect
Salt Spray Resistance 5% Salt Fog at 95°F	B-117	Passes 1,000 hrs.
	D-714	No blisters
	D-1654	#8 Scribe creep
Humidity Resistance 100% at 95°F	D-2247	Passes 1,000 hrs. No blisters, crack or peel
Condensing Humidity Cabinet-CCH Testing 240 hrs. at 140°	D-4585 (NCCA 111-6)	Passes 1,000 hrs.
Weatherometer	D-6695	Passes 3,000 hrs.
South Florida Exposure	D-2244	Less than 5 units color change
Chalk Resistance	D-4214	#8 chalk rating, passes
UV Exposure	D-4587	Passes 1,000 hrs.

Indiana

305 Industrial Parkway
Waterloo, IN 46793
Ph: 260-837-7891
Fax: 260-837-7384

Northeast Sales Office

201 Granite Run Drive
Suite 280
Lancaster, PA 17601
Ph: 717-735-7766
Fax: 717-735-7769

South Carolina

P.O. Box 1006
200 Whetstone Rd.
Swansea, SC 29160
Ph: 803-568-2100
Fax: 803-568-2121

Texas

600 Apache Trail
Terrell, TX 75160
Ph: 972-524-5407
Fax: 972-524-5417

Utah

1050 North Watery Lane
Brigham City, UT 84302
Ph: 435-919-3100
Fax: 435-919-3101



BURNISHED SLATE (BS)
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 FOX GRAY (FG)
 LIGHTSTONE (LS)
 POLAR WHITE (PW)